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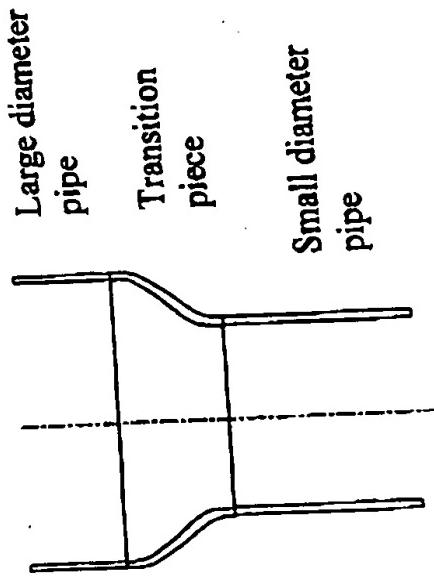


Figure 3:
Diameter transition

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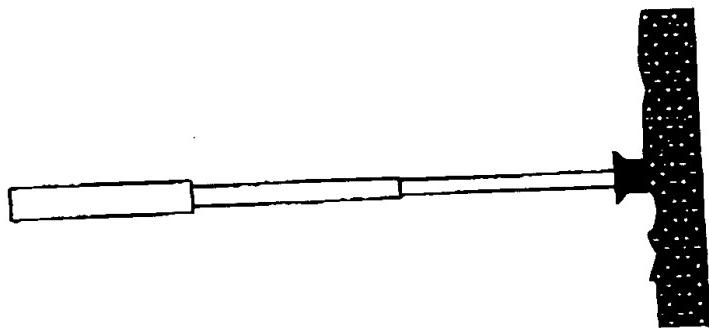


Figure 2:
Tether string

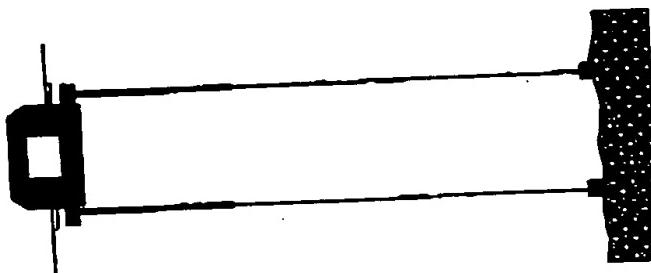


Figure 1:
TLP with tethers

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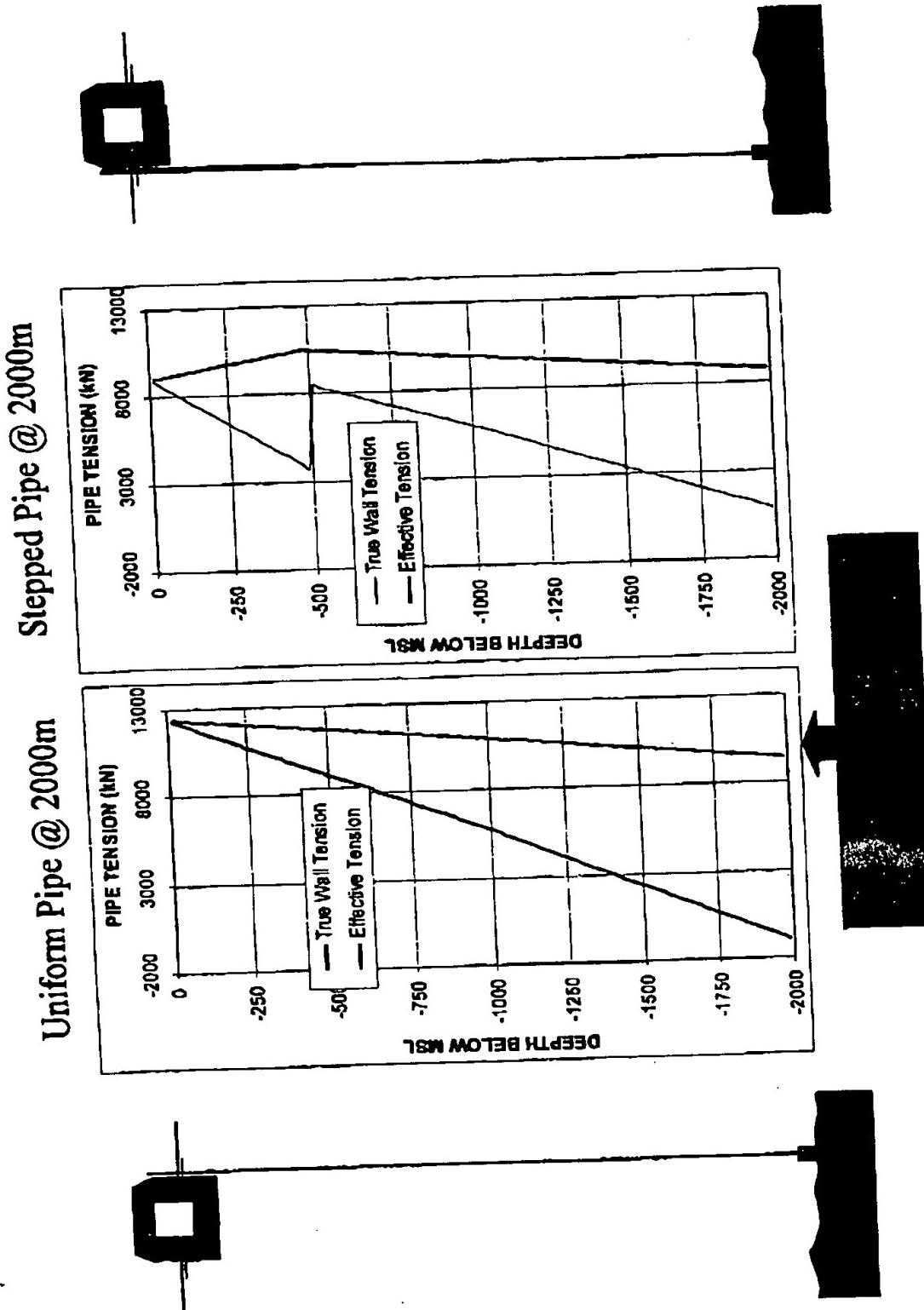


Figure A1 Tether Pipe Tension

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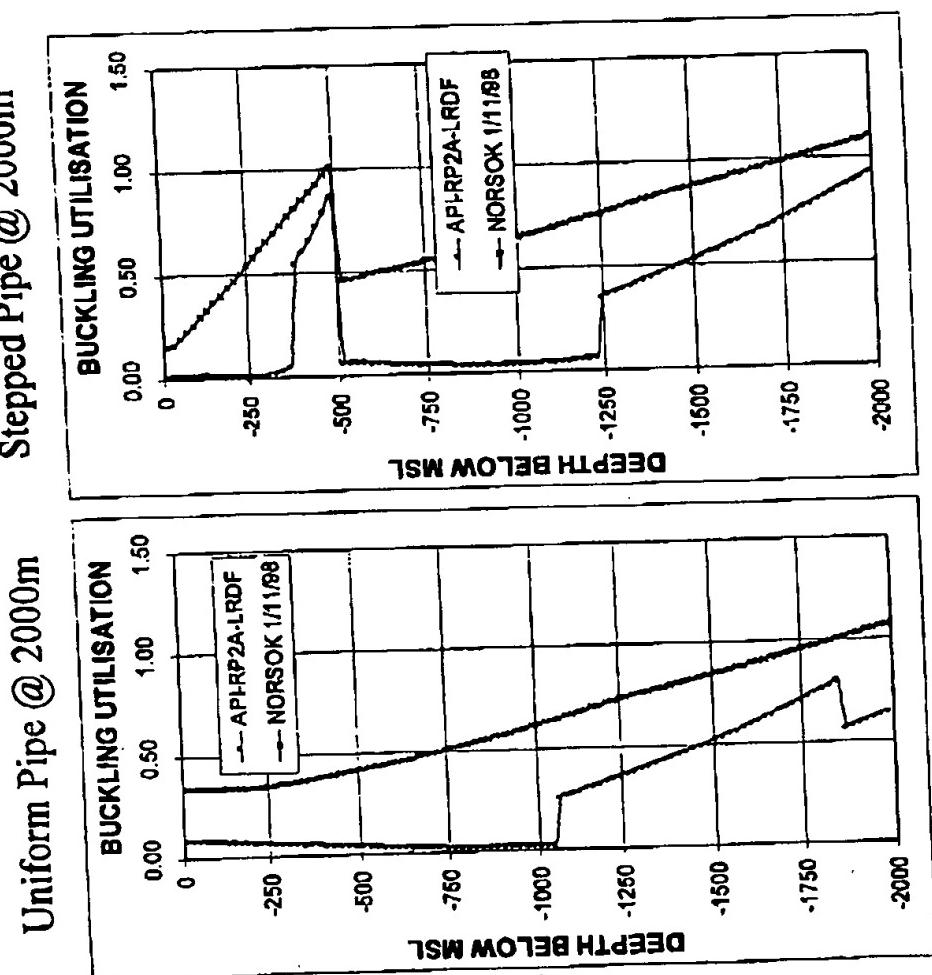


Figure A2 Tether Pipe Utilization

- Optimisation**
1. Direction of increased buoyancy
 2. Direction of increased stiffness
 3. Direction of increased hydrostatic capacity

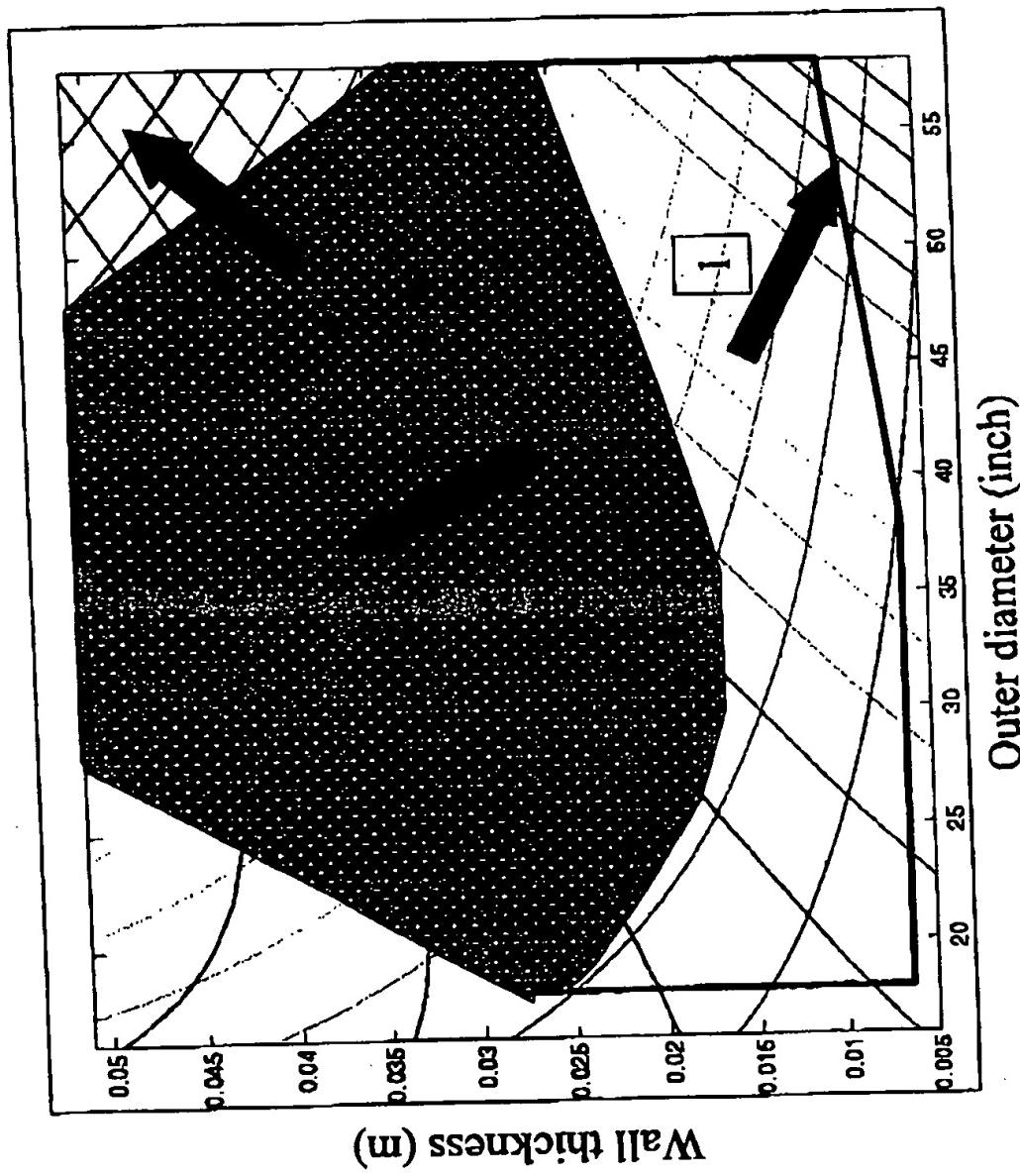


Figure 4: Optimisation chart